

# **Declaration of Performance**

# PRODUCT IDENTIFICATION

Following articles which are sold in the brand name Senco are covered by this Declaration of Performance:



Article number

42K25MY 42K40MY 42KS45MY 42K35MY 42KS40MY 42K50MY 42KS35MY 42K45MY 42KS50MY

The manufacturer declares for:

#### Screw, diameter 4,2mm up to 50 mm

Product is in accordance with EN 14592:2008 + A1:2012 "Timber Structures - Dowel-type fasteners - Requirements"

Initial Type Testing was performed to confirm essential characteristic values in accordance to table ZA.1 in EN 14592:2008 + A1:2012. Declared values accompanies with the CE mark in this technical document.

Initinal Type Testing is performed by notified body: 1686

For this product the compliance with the conditions of the Annex ZA in EN 14592 are accomplished.

Treatment:

Clear Zinc - Service Class 1 Stainless Steel A2 - Service Class 1, 2, 3 Phosphate - Service Class 1 Weatherex II - Service Class 1, 2, 3

Yellow Zinc - Service Class 1 Ruspurt II - Service Class 1,2

#### **Dimensions**

Yellow Zinc						
Length	Diameter (mm)	Length of threaded part (mm)	Head diameter (mm)			
25mm	4,2	20mm	8			
35mm		30mm				
40mm		35mm				
45mm		40mm				
50mm		45mm				



# **Declaration of Performance**

### **Mechanical strenght and stiffness**

Yellow Zinc								
Length		Characteristic withdrawal parameter (N/mm²)*	Characteristic head pull through parameter (N/mm²)	Characteristic tensile strenght (N/mm²)	Characteristic torsional strenght (Nmm)	Characteristic torsional resistance (Nmm)		
25mm	4312	12,35	31,3	4729	3,43	1,28		
35mm								
40mm								
45mm								
50mm								

<sup>\*</sup> The withdrawal parameter  $f_{ax,k}$  is tested in wood with characteristic density of  $\rho k = 350 kg/m^3$ 

System of assessment and verification of constancy of performance for timber fasteners used for structural products is 3.

A Factory Production Control system is established and maintained under responsibilities of the manufacturer: Name and contact address of the manufacturer

Verpa Senco B.V. Pascallaan 88

8218 NJ Lelystad, The Netherlands

This declaration of performance is valid until any changes in the product, the raw material or the production process is performed, which would significantly change the declared characteristics.

June 25, 2013 Lelystad, The Netherlands



Fred van Gerven, Technical Manager

Document no: VS-CPR-201305-S034